



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2876
Job Sheet 176365



Part No: D2876

Job Qty: 40 ea

Part Name: Saddle Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B Esr Rev:B 00.05.19 Added inspect level 8 EC IPP Rev:C Now M6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		4/27/18	0.00	0.00	Start Up Waterjet		SL 18/04/18
100	Waterjet	40 pcs		4/27/18	0.00	0.89	Waterjet1		SL 18/04/18
120	QC	40 pcs		4/27/18	0.00	0.00	QC8		38
140	HandFinish	40 pcs		4/27/18	0.00	0.40	HandFinish1		SA 18-05-01
150	QC	40 pcs		4/27/18	0.00	0.00	QC7-1		MAY 0 1 2018
160	Packaging	40 pcs		4/27/18	0.00	0.00	Packaging3	Sto25A	DC 18-05-02
170	QC21-SA	40 Ea		4/27/18	0.00	0.00	QC21		DAS 21 9-50 MAY 0 2 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg D2876

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.100	6061-T6 .100 Sheet	2.0640 sf (.0516 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.100	2	46	0



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Container No: S066646



Part: D2876

Job No: 176365

Serial No/Batch: S066646

Revision:

Inspector:

Date: 04/29/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle Spacer	0.980Inches $\pm$ 0.030	1.010 0.950	0,975	
2	Saddle Spacer	1.000Inches $\pm$ 0.030	1.030 0.970	0,992	
3	Saddle Spacer	0.257Inches + 0.005 - 0.000	0.262 0.257	0,258	Diameter
4	Saddle Spacer	3.360Inches $\pm$ 0.030	3.390 3.330	3,37	
5	Saddle Spacer	2.480Inches $\pm$ 0.030	2.510 2.450	2,490	
6	Saddle Spacer	0.555Inches $\pm$ 0.010	0.565 0.545	0,557	

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